SOLID CARBIDE STEP DRILLS QUOTE FORM

POINT CONFIGURATION
From a standard 125° four facet point to a 135° cam relief P-3 point.

FLUTE SPIRAL
From 12° to 30° spiral

**DRILL & 90° COUNTERBORE**
For socket head cap screw clearance holes

**DRILL & 82° COUNTERBORE**
For flat head screw clearance holes

**DRILL & 45° COUNTERBORE**
For 45° chamfering for tap

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A = Overall Length
B = Flute Length
C = Step Length
D = Large Diameter
E = Small Diameter
F = Included Angle Large Diameter
G = Included Angle Small Diameter

135° Web Thin
118° Four Facet
Additional Application Notes:

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Name
Phone:
Company
Fax:
Full Address
Material Being Machined
Quantities:

QUOTE REQUEST INSTRUCTIONS
1. Fill in the necessary information on this page.
2. Fax or e-mail the completed form using the information at the bottom of the page.
3. You will promptly receive price and delivery for your step drill request(s).